

Date: Friday, 21/12/2007 2:45:26 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PEDAL ARM		
Job Number	: 36535		Part Number	: D32061		
Estimate Number	: 10868		Drawing Number	: D3206 REV A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 21/12/2007 S.O. No. : N/A		Drawing Revision	: A		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 18/01/2008 Qty: 10 Um: Each		
Previous Run	: 34239					
Written By	: _____					
Checked & Approved By	: _____					
Comment	: Est. A 04.04.15 New issue KJ/RF Est Rev:B Now On Waterjet 06-12-13 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M4130NS125	4130 Sheet .125 (11GA) 3.172
Comment: Qty.: 0.1848 sf(s)/Unit Total : 1.8480 sf(s) 4130 Sheet .125 (11GA) Batch: 103433 B 08-1-3		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3206 Dwg Rev: A B 08-1-3 Prog Rev: A 16		
2-Deburr if necessary B 08-1-3		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE B 08-1-3
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK S 08/01/03
Comment: SECOND CHECK 16 Conty		
5.0	POWDER COATING	POWDER COATING M 105642
Comment: POWDER COATING Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3. BR 08-01-08		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 08/01/09
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(16X)

M. P. 08/01/08

Comment:

INSPECT POWDER COAT/CHEMICAL CONVERSION

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

ST 243

AS 08/01/08

(16)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(16)

Comment: FINAL INSPECTION/W/O RELEASE

D 08/01/09

Job Completion



4 08/01/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

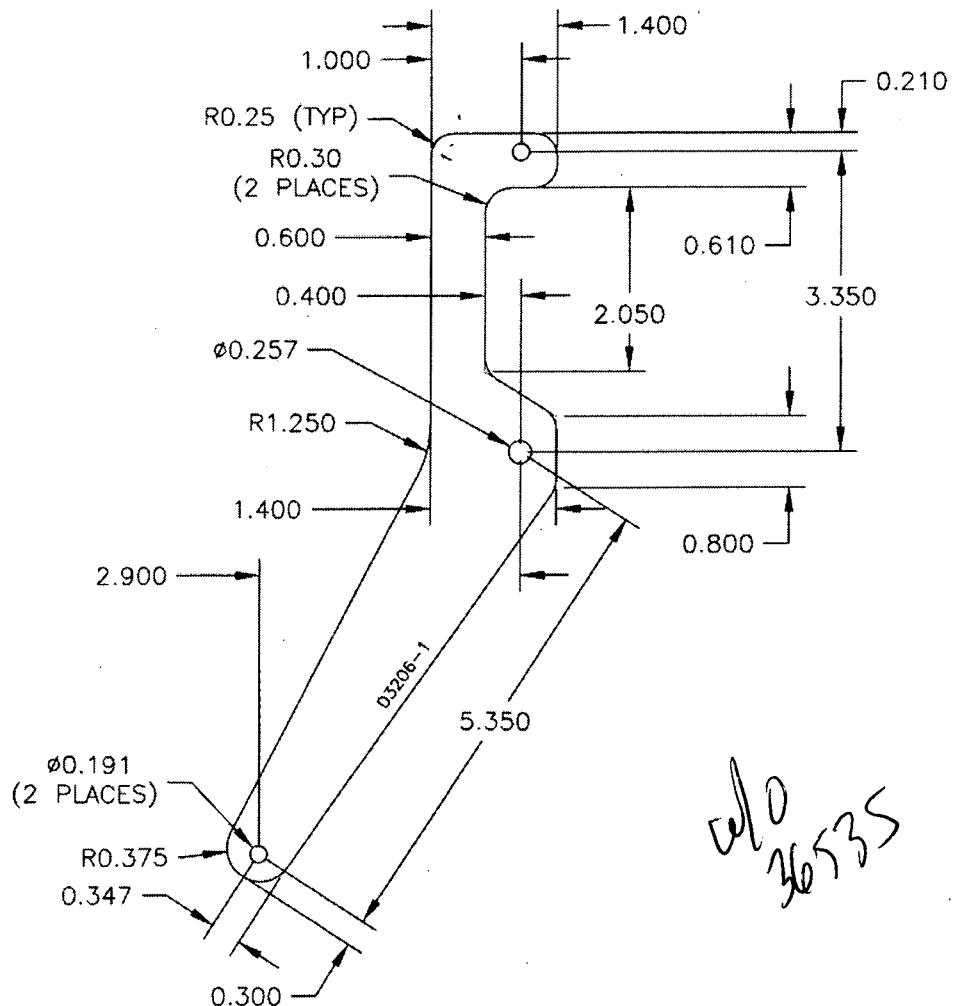
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3206	SHEET 1 OF 1
DATE	TITLE		SCALE
04.01.27	PEDAL ARM		1:2
A	04.01.27	NEW ISSUE	

RELEASED
04.04.05



NOTES:

- 1) BREAK ALL UNMARKED SHARP CORNERS 0.005 TO 0.010
- 2) MATERIAL: AISI 4130N SHEET, 11 GAUGE (M4130N-S125)
- 3) FINISH POWDER COAT GREY SANTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ENGRAVE DART P/N AS SHOWN
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:	36535
Description: PEDAL	Part Number:	D3206-1
Inspection Dwg: D3206-1 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by: <u>HR</u>	Audited by: <u>J</u>	Prototype Approval: <u>1</u> / <u>7</u>
Date: <u>8-1-3</u>	Date: <u>08/01/03</u>	Date: <u>7</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	